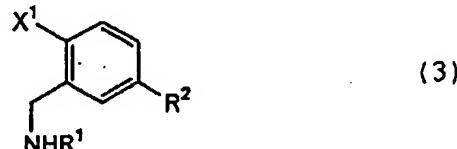


CLAIMS

1. A process for producing a benzylamine derivative represented by the general formula (3):

5



10 wherein X¹, R¹ and R² are as defined below, which comprises reacting a benzyl derivative represented by the general formula (1):

15



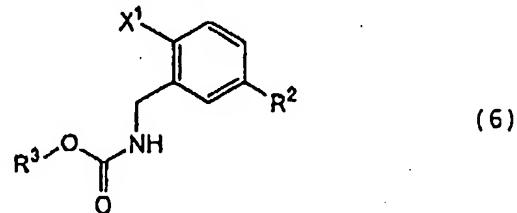
wherein X¹ represents a halogen atom and R¹ represents an acyl group, with a haloacyl compound represented by the general formula (2):

20



wherein X² represents a halogen atom and R² represents an acyl group, in the presence of Lewis acid.

25 2. A process for producing a carbamate derivative represented by the general formula (6):



30 wherein X¹, R² and R³ are as defined below, which comprises reacting a benzyl derivative represented by the general formula (1):

35

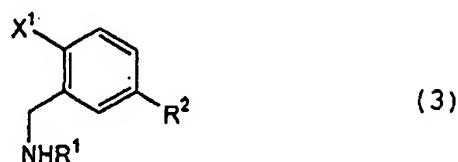


wherein  $X^1$  represents a halogen atom and  $R^1$  represents an acyl group, with a haloacyl compound represented by the general formula (2):



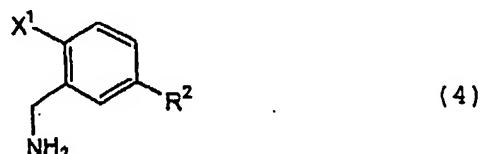
5 wherein  $X^2$  represents a halogen atom and  $R^2$  represents an acyl group, in the presence of Lewis acid to obtain a benzylamine derivative represented by the general formula (3):

10



15 wherein  $X^1$ ,  $R^1$  and  $R^2$  are as defined above, hydrolyzing the benzylamine derivative to obtain an amino derivative represented by the general formula (4):

20



wherein  $X^1$  and  $R^2$  are as defined above, and reacting the amino derivative with a haloformic acid ester represented by the general formula (5):

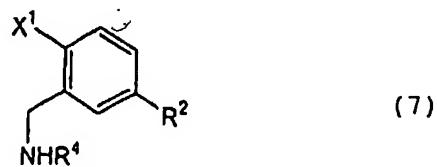
25



30 wherein  $X^3$  represents a halogen atom and  $R^3$  represents an alkyl group, in the presence of a base.

3. An acylbenzylamine derivative represented by the general formula (7):

35



wherein  $X^1$  represents a halogen atom,  $R^2$  represents an acyl group, and  $R^4$  represents a hydrogen atom or an acyl group.